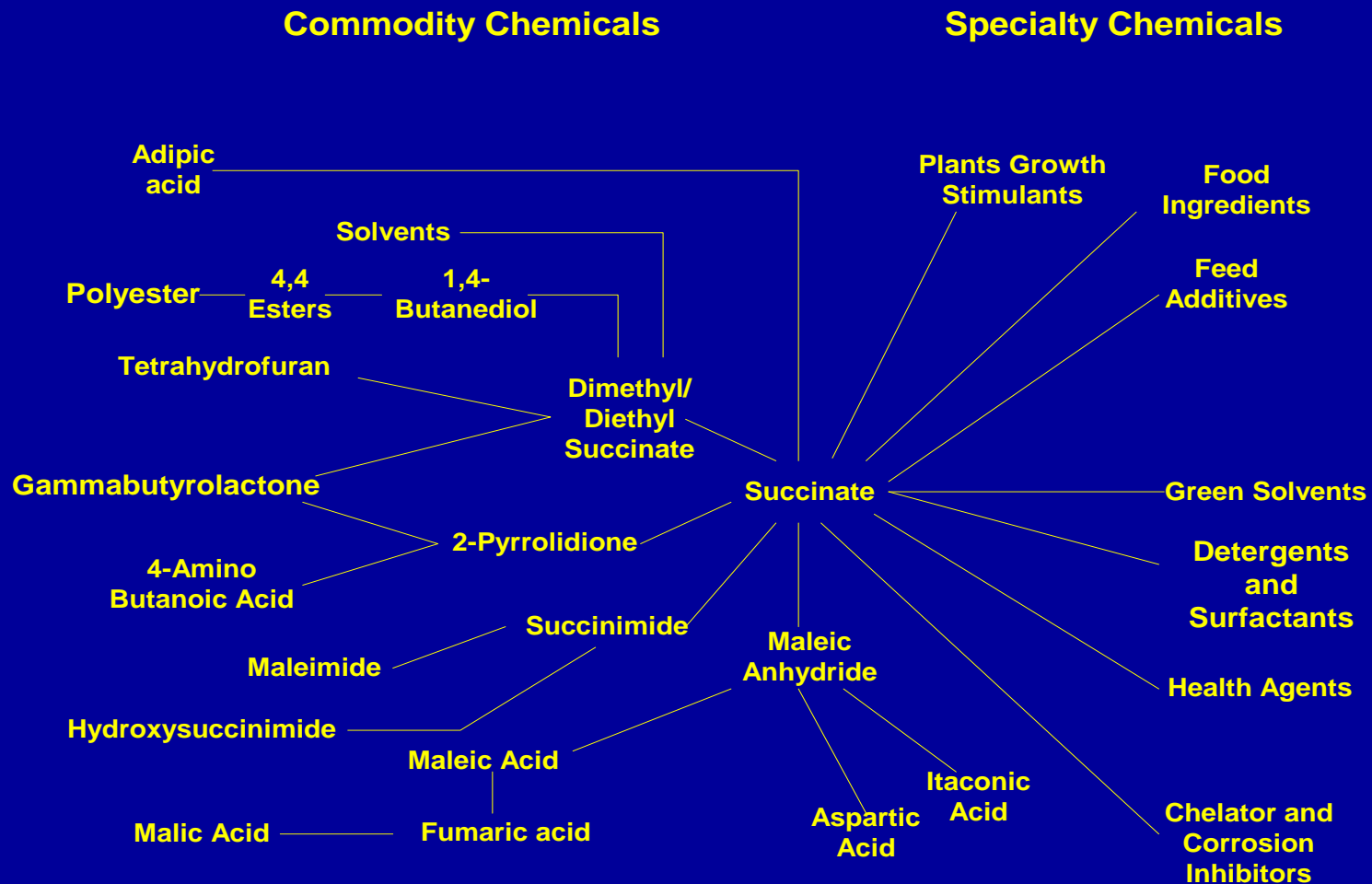


Effect of CO₂ on Succinate Production in *Escherichia coli* Fermentations

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Why Succinate?



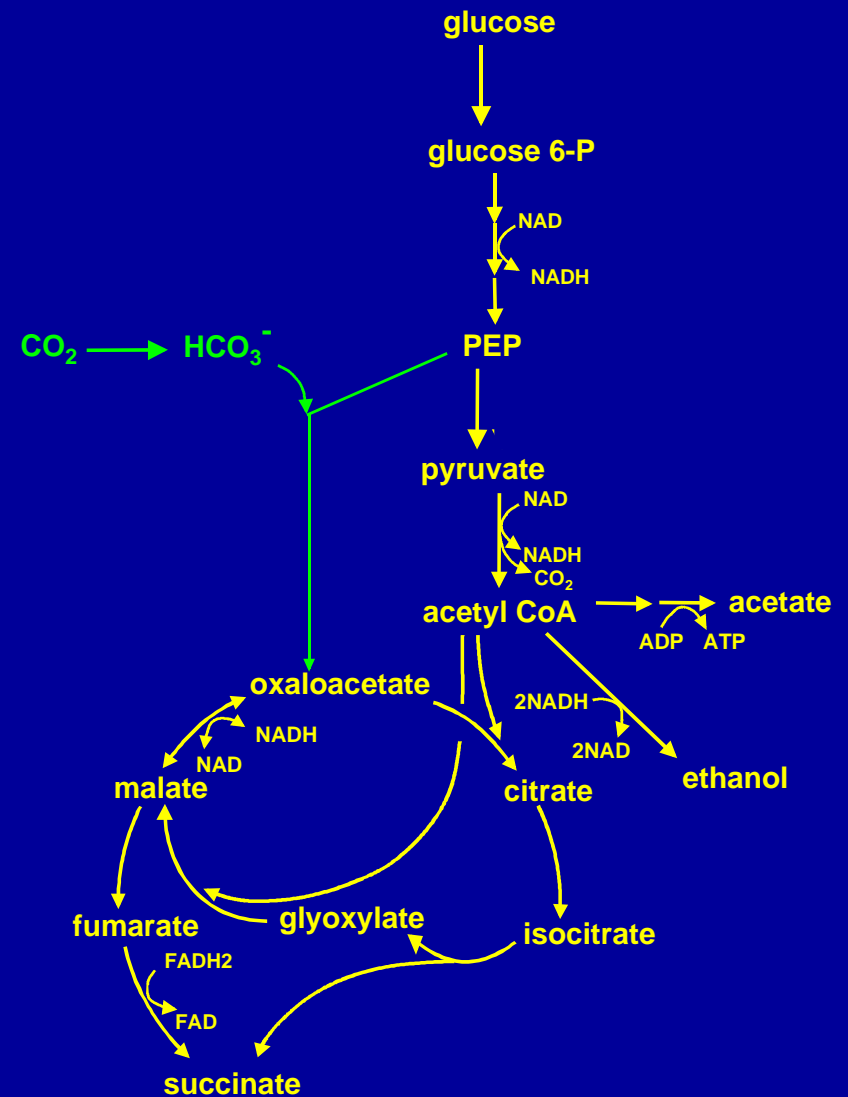
Succinate Biosynthesis

PEP Carboxylase (PPC)

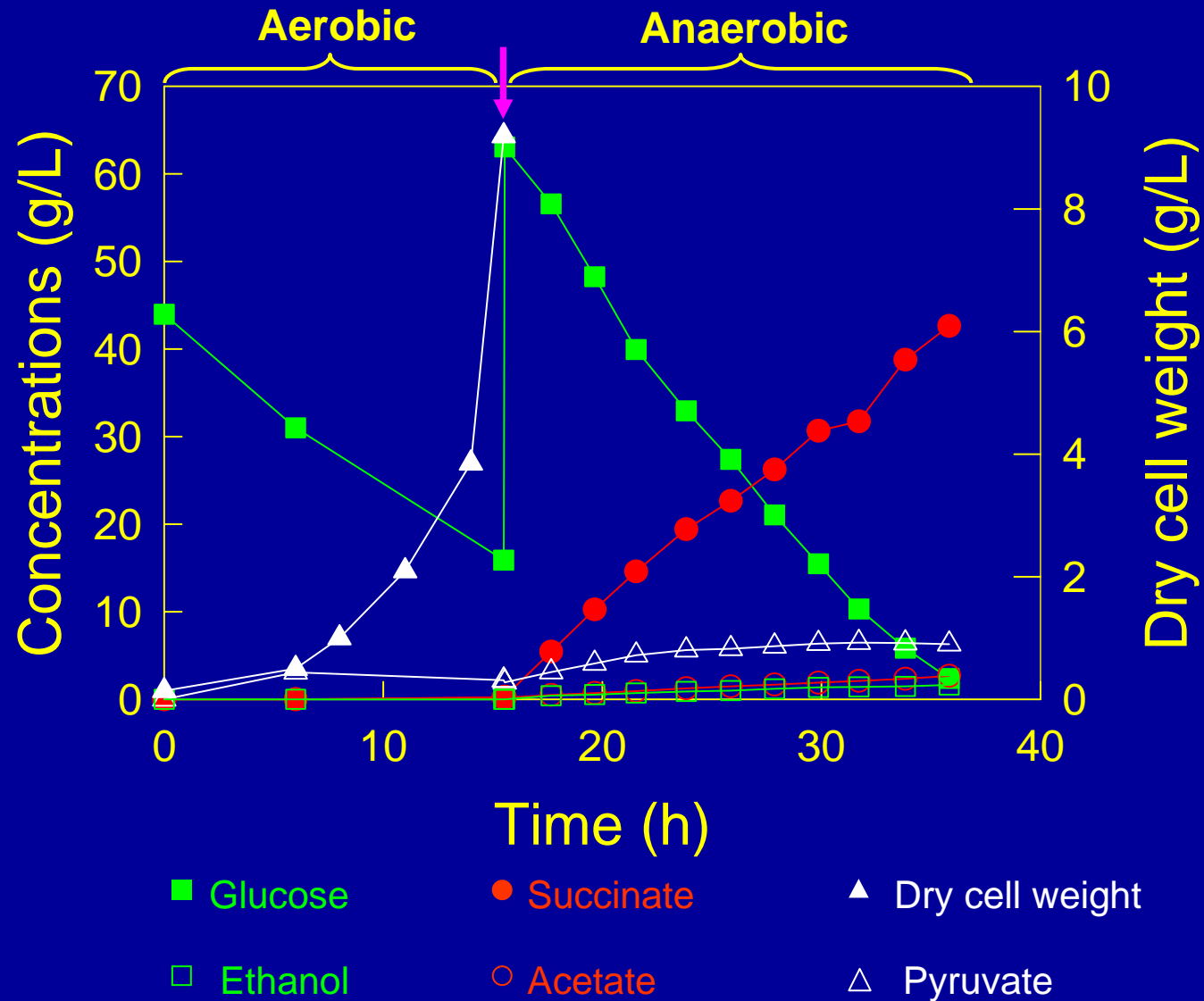
Mutations

1. lactate dehydrogenase (*ldhA*)
2. pyruvate formate lyase (*pfl*)
3. phosphotransferase system (*ptsG*)

AFP111 ($\Delta pflAB$ *ldhA* *ptsG*)



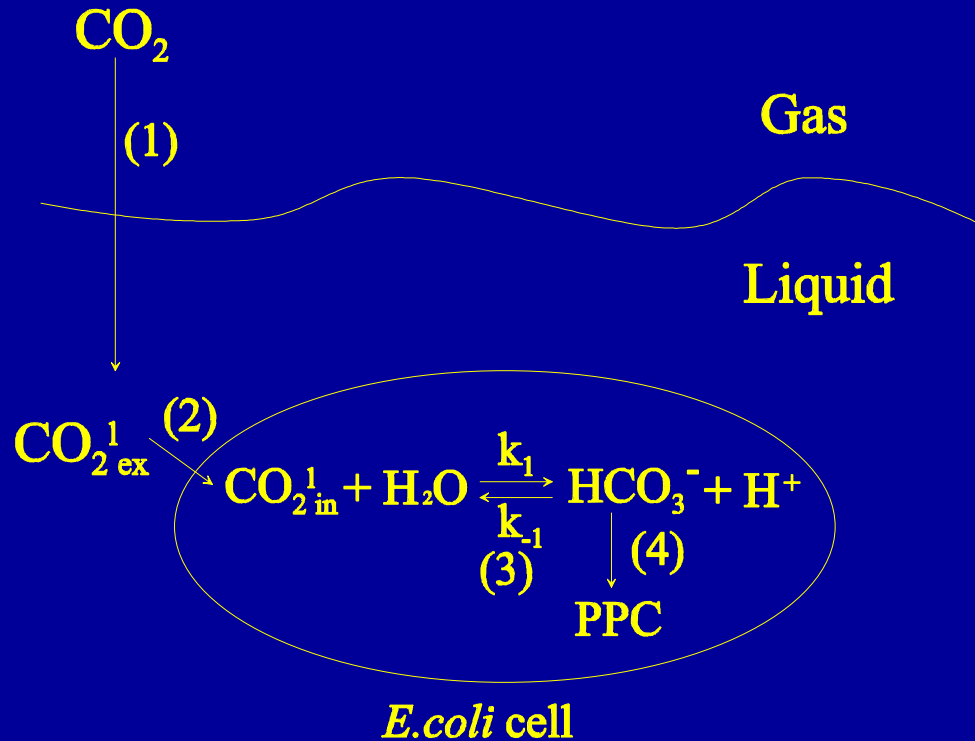
Dual-phase Fermentation



Effect of CO₂

Rationale

CO₂ gas may impact succinate production



$$J_{\text{CO}_2}^1 = \frac{d[\text{CO}_2]_{\text{ex}}}{(X/m_E)dt} = \frac{k_L a_{(\text{CO}_2)} ([\text{CO}_2^*] - [\text{CO}_2^1]_{\text{ex}})}{X/m_E}$$

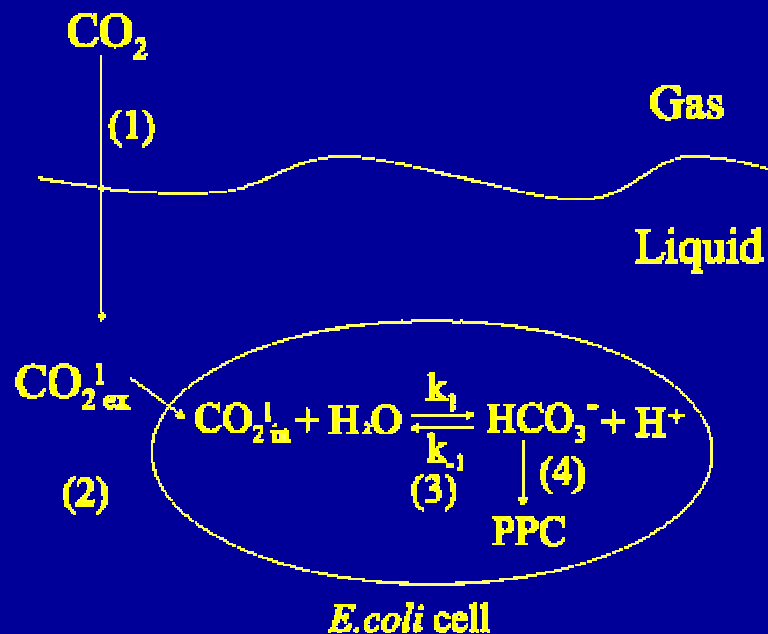
$$J_{\text{CO}_2}^2 = PA_E ([\text{CO}_2^1]_{\text{ex}} - [\text{CO}_2^1]_{\text{in}})$$

$$J_{\text{CO}_2}^3 = (k_1 [\text{CO}_2^1]_{\text{in}} - k_{-1} [\text{HCO}_3^-] [\text{H}^+]) V_E$$

$$J_{\text{CO}_2}^4 = \frac{V_{(\text{PPC})} [\text{HCO}_3^-]}{(K_{m(\text{PPC})} + [\text{HCO}_3^-])}$$

Effect of CO₂ (Cont.)

Rationale



$$J_{\text{CO}_2}^3 = (k_1[\text{CO}_2^1]_{\text{in}} - k_{-1}[\text{HCO}_3^-][\text{H}^+])V_E$$

$$k_1 = 0.029 \text{ s}^{-1} \quad (\text{Pocker and Bjorkquist, 1977})$$

$$k_{-1} = 2.0 \times 10^4 \text{ L/mol} \cdot \text{s}$$

$$V_E = 1.0 \times 10^{-15} \text{ L} \quad (\text{Koppes et al., 1978})$$

$$[\text{H}^+] = 10^{-7.5} \text{ mol/L} \quad (\text{Olsen et al., 2002})$$

$$J_{\text{CO}_2(\text{max})}^4 = 1.29 \times 10^{-16} \text{ mmol/s (from experiments)}$$

$$J_{\text{CO}_2}^3 = J_{\text{CO}_2(\text{max})}^4 = 1.29 \times 10^{-16} \text{ mmol/s}$$

$$[\text{CO}_2^1]_{\text{in}} = 4.5 \text{ mmol/L} + 0.02[\text{HCO}_3^-] > 4.5 \text{ mmol/L}$$

Effect of CO₂ (Cont.)

Summary of Model Results

With $k_L a_{(\text{CO}_2)}$ of 29 h⁻¹ and cell mass concentration of 8.4 g/L

- CO₂ gas is less than about 20%...
system may become limited by CO₂ concentration.
- CO₂ gas is greater than about 20%...
system may become limited by PEP carboxylase activity.

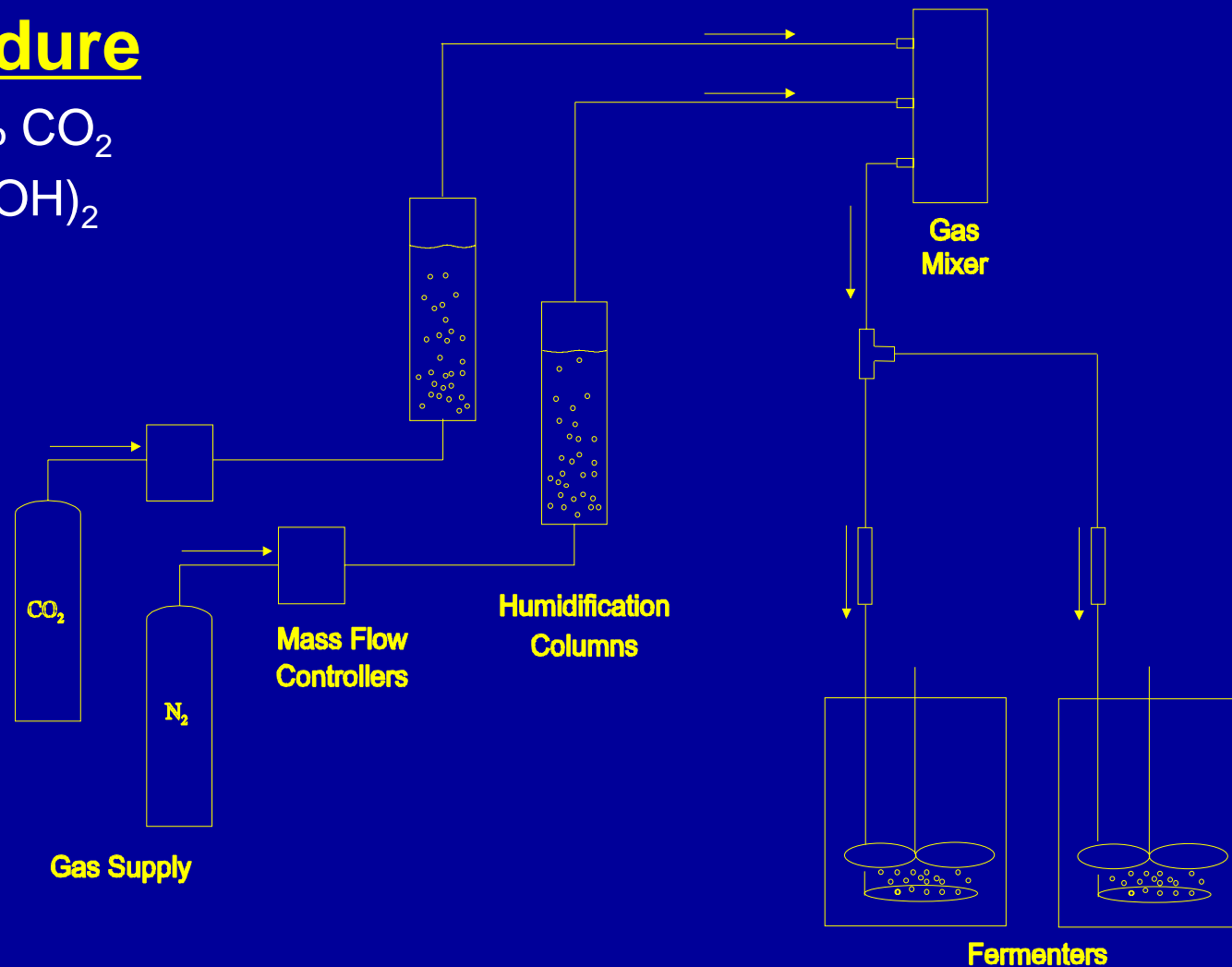
Effect of CO₂ (Cont.)

Procedure

0 – 100% CO₂

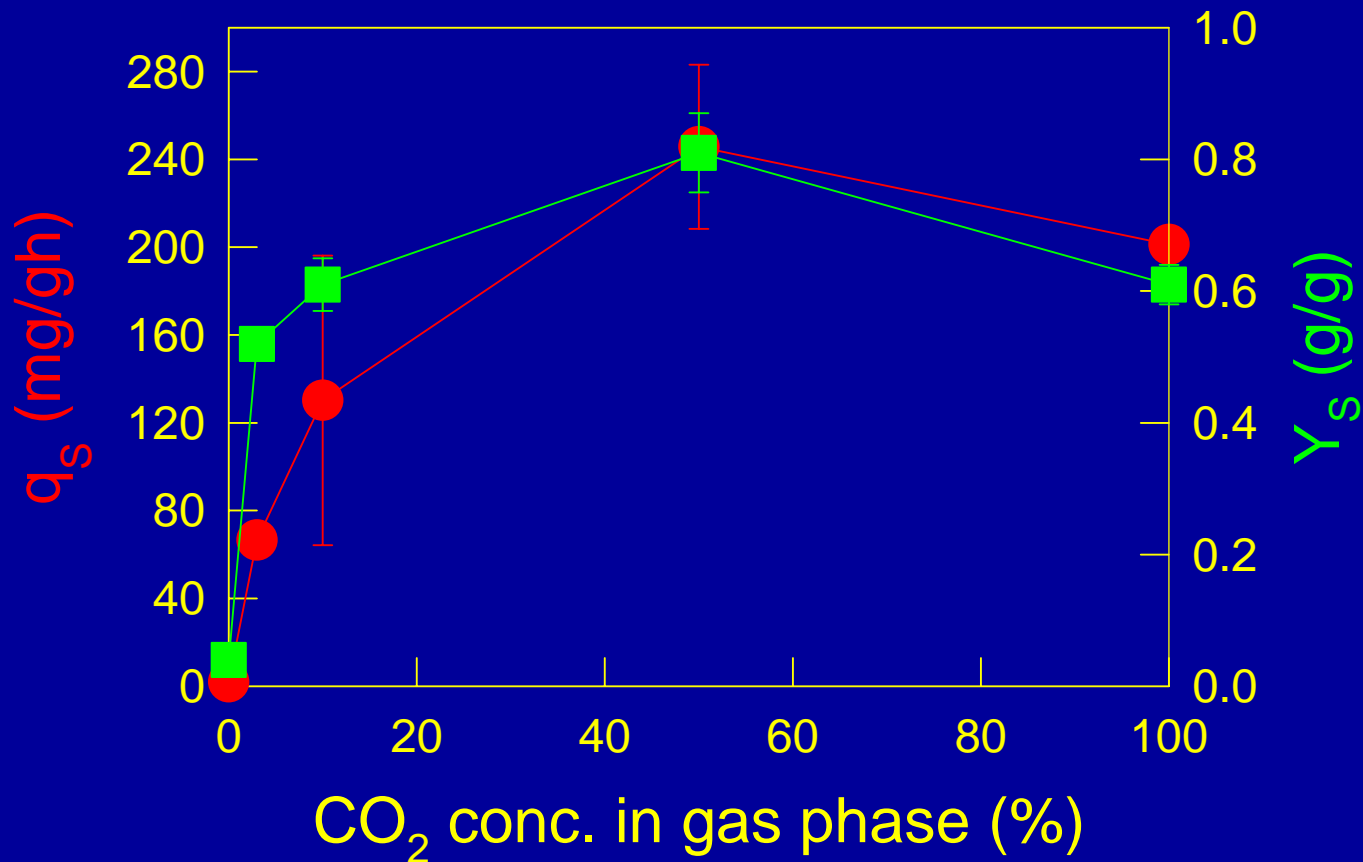
25% Ca(OH)₂

pH of 6.4



Effect of CO₂ (Cont.)

E. coli AFP111 ($\Delta pflAB$ *ldhA ptsG*)



Effect of Agitation

When CO₂ gas is less than about 20%, system may become limited by CO₂ concentration.

Increasing agitation rate may alleviate this limitation.

Procedure

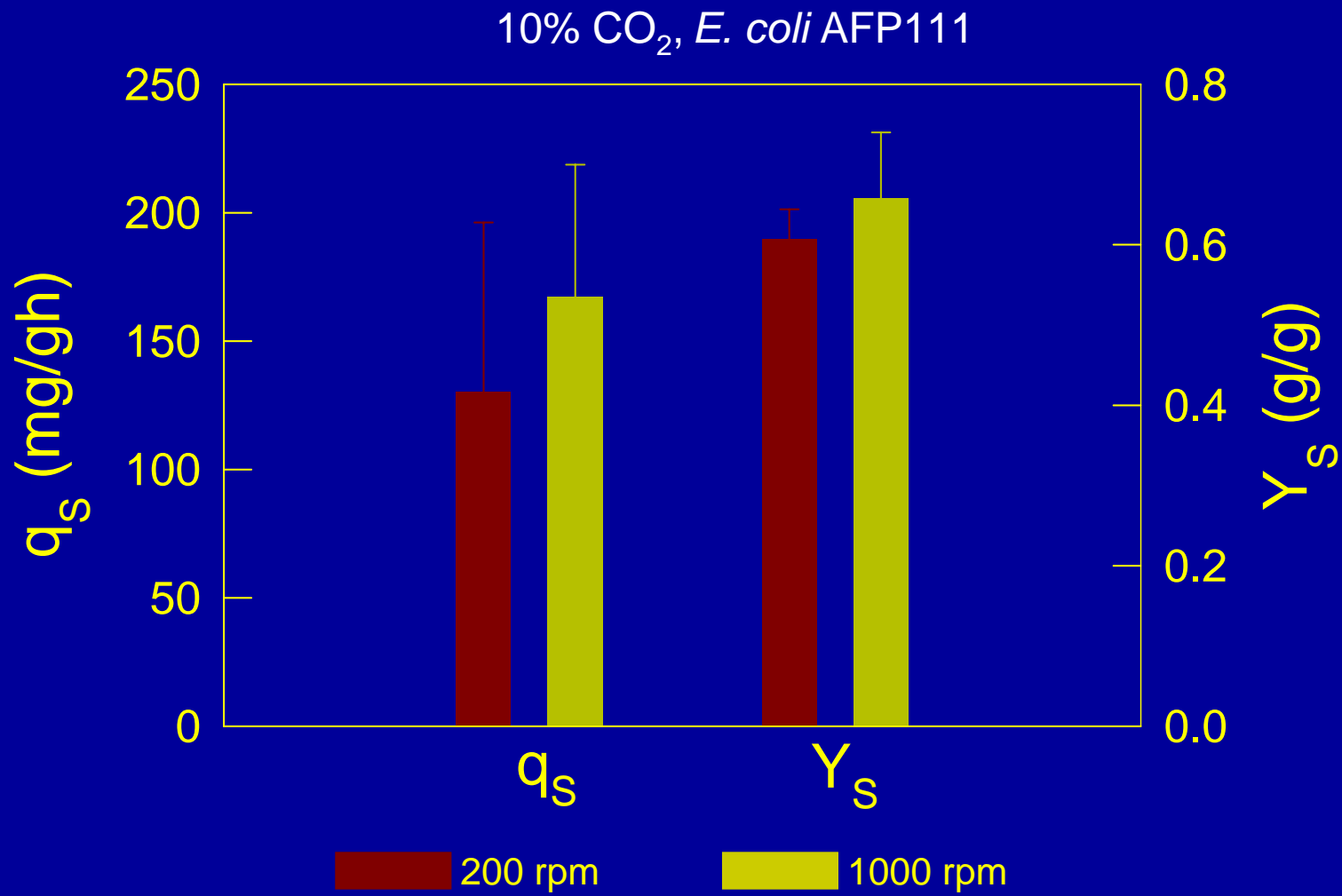
10% CO₂

200 rpm vs. 1000 rpm ($k_L a$ of 60 h⁻¹)

pH of 6.4

25% Ca(OH)₂

Effect of Agitation (Cont.)



Effect of Pyruvate Carboxylase

When CO₂ gas is greater than about 20%, system may become limited by PEP carboxylase activity.

Overexpressing pyruvate carboxylase may increase succinate production.

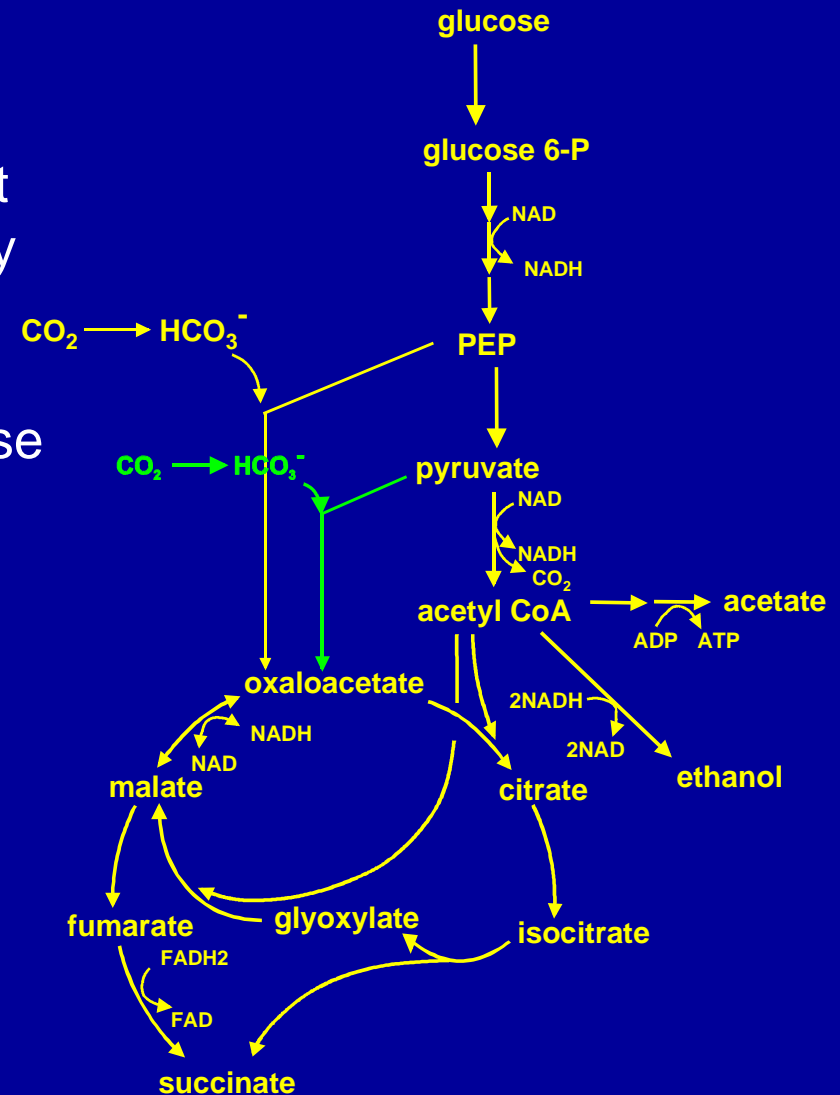
Procedure

50% CO₂

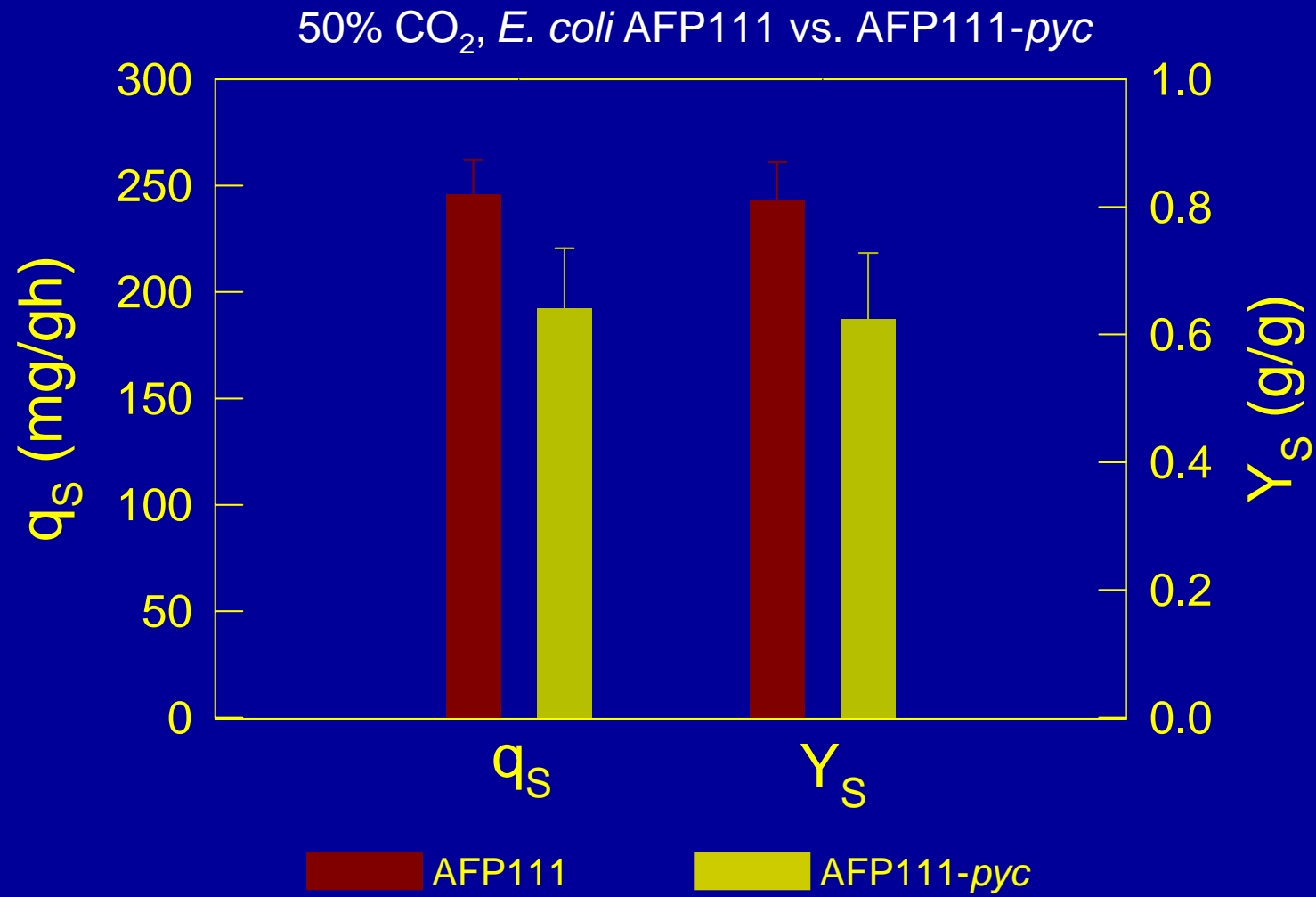
AFP111 vs. AFP111 pTrc99A-*pyc*

pH of 6.4

25% Ca(OH)₂



Effect of Pyruvate Carboxylase (Cont.)



Conclusions

- CO₂ was a rate-limiting factor at 10%; succinate formation did not increase with increasing CO₂ concentrations above 50%
- Higher agitation rate slightly increased succinate production at 10% CO₂
- With 50% CO₂, overexpressing pyruvate carboxylase did not improve succinate production

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